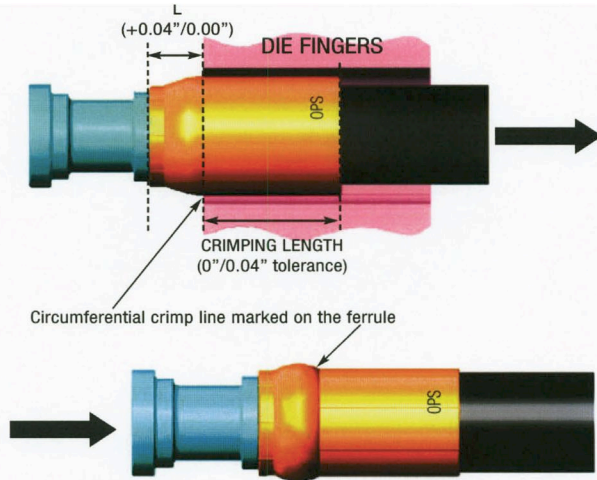


# CRIMPING PARAMETERS

## OPS-TYPE ONE PIECE COUPLINGS

### BUBBLE CRIMPING - PROPER FERRULE POSITIONING IN THE DIES



### OPS CRIMPED FERRULE

SIZE		FERRULE LENGTH NOT TO BE CRIMPED (L), inch	FERRULE LENGTH NOT TO BE CRIMPED (L), mm
Inches	Dash		
3/8"	- 06	0.34	8.7
1/2"	- 08	0.32	8.2
5/8"	- 10	0.36	9.2
3/4"	- 12	0.65	16.5
1"	- 16	0.71	18.0
1 1/4"	- 20	0.81	20.6
1 1/2"	- 24	0.87	22.0
2"	- 32	0.95	24.1