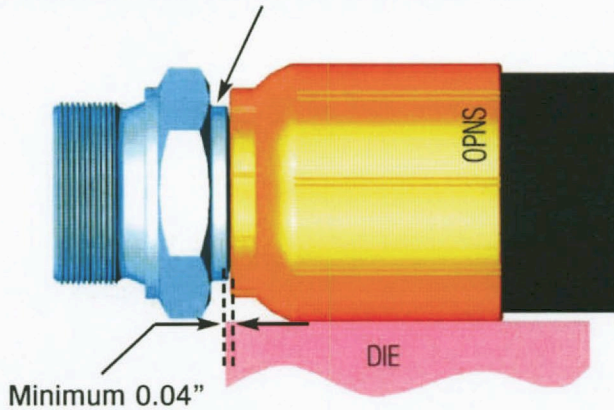


CRIMPING PARAMETERS

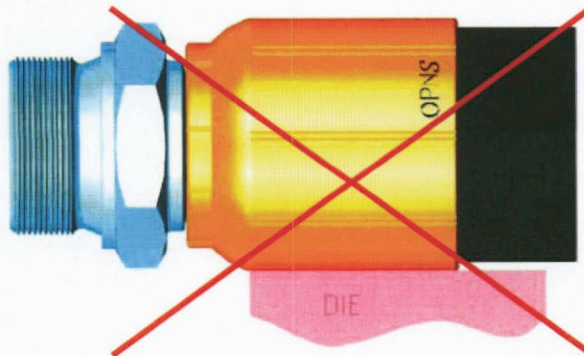
OPNS-TYPE ONE PIECE COUPLINGS

FULL LENGTH FLAT CRIMP: DIE POSITION AFTER CRIMPING

Coupling must be positioned in the dies in such a way that at the end of crimping stroke, die fingers' back edge must align over this Cylindrical Zone of the insert



CORRECT DIE POSITION AT THE END OF CRIMPING STROKE



INCORRECT DIE POSITION AT THE END OF CRIMPING STROKE