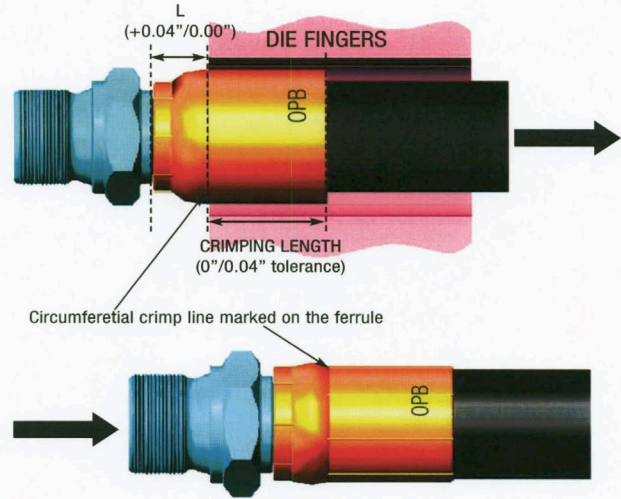


CRIMPING PARAMETERS

OPB-TYPE ONE PIECE COUPLINGS

BUBBLE CRIMPING - PROPER FERRULE POSITIONING IN THE DIES



OPB CRIMPED FERRULE

SIZE		FERRULE LENGTH NOT TO BE CRIMPED (L), inch	FERRULE LENGTH NOT TO BE CRIMPED (L), mm
Inches	Dash		
3/16"	- 03	0.27	6.9
1/4"	- 04	0.31	7.9
5/16"	- 05	0.31	7.9
3/8"	- 06	0.34	8.6
1/2"	- 08	0.32	8.1
5/8"	- 10	0.35	8.9
3/4"	- 12	0.43	10.9
1"	- 16	0.52	13.2